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Check power supply voltage and select motor voltage. Goulds $\frac{1}{2}$ hp Jet pumps are factory pre-wired for 115 volts while $\frac{3}{4}$ hp and larger are pre-wired for 230 volts. Motors from $\frac{1}{2}$ hp to $1\frac{1}{2}$ hp can operate on either 115 or 230 volts. The 2 hp motors operate only on 230 volts.

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See Fig. 7. Select a site where the pump and tank will not freeze.

Jet Pumps

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Restrain motor shaft from rotation by utilization of the screwdriver slot, or 7/16" shaft flats, accessible at the motor shaft end. 8. Remove impeller (7), turning COUNTER-CLOCKWISE. 9. Using

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two screwdrivers, pry off rotary section of mechanical seal (8). Discard. See Figure 2. 10. Remove motor adapter bolts (12) and remove motor adapter from motor. 11.

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3885, 3886, 3887, im059r02 (36 pages)
Water Pump Goulds 1GA Instruction Manual ... Motor end Figure 6: Double mechanical seal (e-530SC/e-531SC-D) 3. Insert another stationary seal and O-ring into the coverplate. 4. Slide the seal cap onto the shaft. 5. Replace the seal cap gasket.

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- Always keep the work area clean.
- Pay

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attention to the risks presented by gas and vapors in the work area. • Avoid all electrical dangers.

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viewed from motor end. Motor: • NEMA standard open drip proof • 60 Hz, 3500 RPM • Stainless steel shaft • Single phase: $\frac{3}{4}$ -1 $\frac{1}{2}$ HP, 115/230 V; 2 and 3 HP, 230 V only. Built-in overload with automatic reset. • Three phase: 230/460 V. Overload protection must be provided in starter unit. Starter and heaters (3) must be ordered separately.

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GT IRRI-GATOR

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