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This factory service manual PDF download provides detailed service information, step-by-step repair instruction and maintenance specifications for your MerCruiser 4 Cylinder, GM 4 Cylinder, GM 6 Cylinder and GM V-8 Cylinder Marine Engines. This comprehensive overhaul and repair manual is designed as a 'Service Guide' for MerCruiser models listed.

### **MerCruiser #03 - Engines: Workshop Service Repair Manual**

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