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Conveyor

**Screw**  
Engineering Guide

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Engineering Guide

## **Screw Conveyor Engineering Guide**

Typical KWS Screw  
Conveyor. The  
Engineering Guide  
provides the necessary  
information for  
selecting a screw  
conveyor in a series of  
five steps. These steps  
are arranged in logical  
order and are divided  
into separate sections  
for simplicity. The five

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steps are: Establish

characteristics of the

bulk material to be

conveyed.

**Screw Conveyor  
Engineering Guide |  
Bulk Material  
Handling ...**

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Engineering Guide

Introduction The

engineering section of

this catalog was

compiled to aid you in

the design of a

conveyor system,

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Engineering Guide

yielding optimum performance and efficiency, for your individual conveying function.

## **Screw Conveyor Engineering Guide - Bucket Elevators**

Horizontal screw conveyors are the most widely used type of screw conveyor. Used to convey bulk materials from one part of a process to another, horizontal

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## Engineering Guide

screw conveyors are available in a wide range of sizes, lengths, configurations and materials of construction. Screw conveyors are typically designed to convey bulk materials at 15, 30 or 45-percent trough loading, depending upon material characteristics of the specific bulk material.

## **Types of Screw**

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**Conveyors |**

**Engineering Guide**

The KWS Screw

Conveyor Engineering

Guide will provide

assistance in the

design of a screw

conveyor or system,

yielding optimum

performance and

efficiency. Primary

considerations for the

selection of a screw

conveyor are: 1. Type

and condition of the

bulk material to be

conveyed including

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maximum particle size  
and specific bulk density 2.

## **ENGINEERING GUIDE**

### **Screw Conveyors**

Screw Conveyor

Engineering Guide A

capacity table is

provided on the next

section to aid you in

calculation of proper

conveyor size. To use

this table, find the

capacity at maximum

RPM, opposite the

recommended

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percentage of conveyor loading, which equals or exceeds the capacity of material required per hour.

**Screw Conveyor  
Engineering Guide -  
Belt Conveyors |  
Screw ...**

Screw conveyors are among the most widespread equipment for transporting and dosing bulk solids. It is thus required in many

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projects to calculate the size of a screw conveyor in order to reach a required capacity.

## **Screw conveyor design calculation - an Engineering Guide**

Screw Feeders are normally equipped with a shroud (curved) cover for a short distance beyond the inlet opening. This prevents flooding of

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the conveyor with material. When handling very freely flowing materials, extended shroud covers, tubular housing construction or short pitch flights are occasionally required for positive control.

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Screw ...**

The initial step in engineering a Screw

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Conveyor is to analyze the physical characteristics of the material and the rate at which it is to be handled. The capacity of a Screw Conveyor should be defined in terms of cubic feet per hour. It is also important to determine the maximum capacity the conveyor will be required to handle.

**Screw Conveyor**

*Page 13/24*

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## **Corporation**

KWS Engineering Guide

Guides are designed to help you select the proper equipment for your process.

Application

information, equipment sizing and dimensional information are readily available and easy to use so you can understand how a conveyor or processor works and determine how it fits your needs.

Also, each Engineering

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Guide [...]

Engineering Guide

**Engineering Guides |  
Screw Conveyors |  
Bucket Elevators ...**

The following steps are required for proper screw conveyor selection: Calculate required capacity in cubic feet per hour (ft<sup>3</sup> /hr). Select the recommended trough loading percentage from the Bulk Material Table for the specific bulk material to be...

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Select the screw  
conveyor diameter that

...

## **Screw Conveyor Capacity | Engineering Guide**

Please consult KWS  
Engineering for screw  
feeder applications.

Horsepower is defined  
as the power required  
to safely and feasibly  
convey a bulk material  
a fixed distance in a  
screw conveyor. The  
horsepower required to

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drive a screw conveyor

is called Total Shaft

Horsepower, or TSHP.

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Horsepower |  
Engineering Guide**

Kase Conveyor's  
Capacity and Speed  
Calculation guide. Find  
a Kase Conveyors  
Sales Rep. Power  
Transmission  
Distributors, OEM's,  
Engineered Systems  
and End User Reps

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Graphic Method of  
Calculation The total  
horsepower (TSHP)  
required at the drive  
shaft to drive the  
loaded conveyor  
system may be  
calculated graphically  
by use of the  
nomographs at the end  
of this section.

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**Screw Conveyor Engineering Guide**  
**Engineering Guide -**  
**Horsepower**  
**Calculation**

A horizontal screw conveyor is required to move 8 TPH of Potassium Carbonate over a 36' length.

\*From the material table the weight is 51 PCF, component series is 2D, trough loading 30%B. A nominal amount of other additives are to be

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added and require some mixing as well as conveying. For this purpose, cut and folded flights are to be used.

**SCREW CONVEYOR  
CATALOG  
ENGINEERING  
MANUAL**

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pt | lunga mkafane

...Engineering Guide

> April 8, 2018

**KWS Manufacturing  
Screw Conveyor  
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The KWS Screw  
Conveyor Component  
Guide provides a  
description of each  
component along with  
dimensional  
information, weight  
and stock availability.  
KWS also offers the

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Engineering Guide to

better understand the design of screw conveyors and screw feeders. An example of KWS part number nomenclature is shown below.

## **COMPONENT GUIDE**

### **Screw Conveyors**

Catalog Selection: No.

0202 Feeder Screws

Live Bottoms No. 919

Bucket Elevators

Brochure No. 289C

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Screw-Lift® No. 215

Super-Flo® Drag

Conveyors No. 394

Waste Brochure No.

787F Engineering

Guide No. 987A

Kewanee® Truck

Dumper No. 515 Screw

Conveyor Systems and

Components No. 518

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Capabilities Brochure

No. VIS Visalia

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